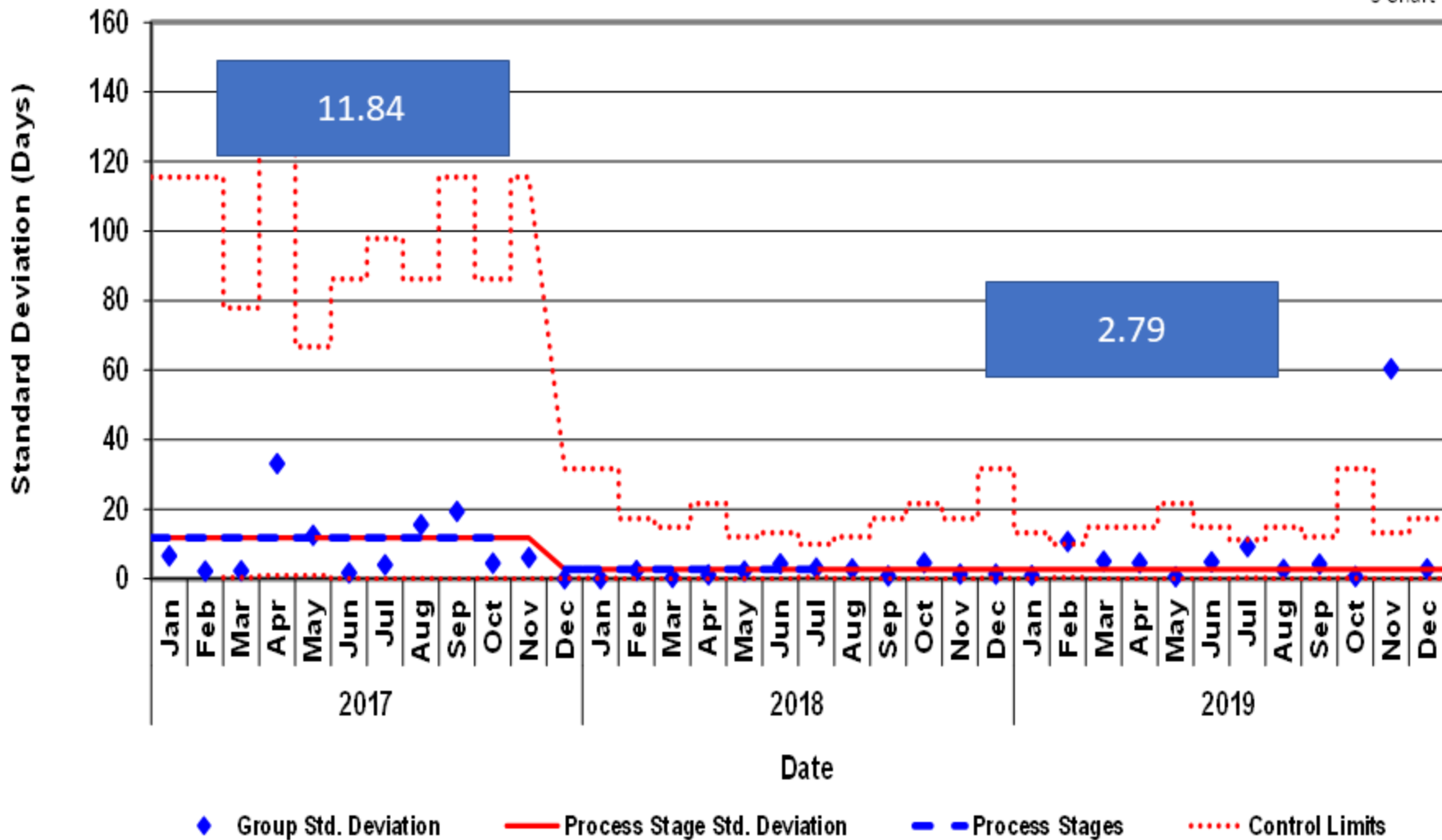


Post Operative Length of Stay Standard Deviation (days)

Desired Direction



S Chart*



* A ln(b+ax) transform to correct for right skew was used to determine control limits. Limits were then reverse transformed to reflect original data metrics.