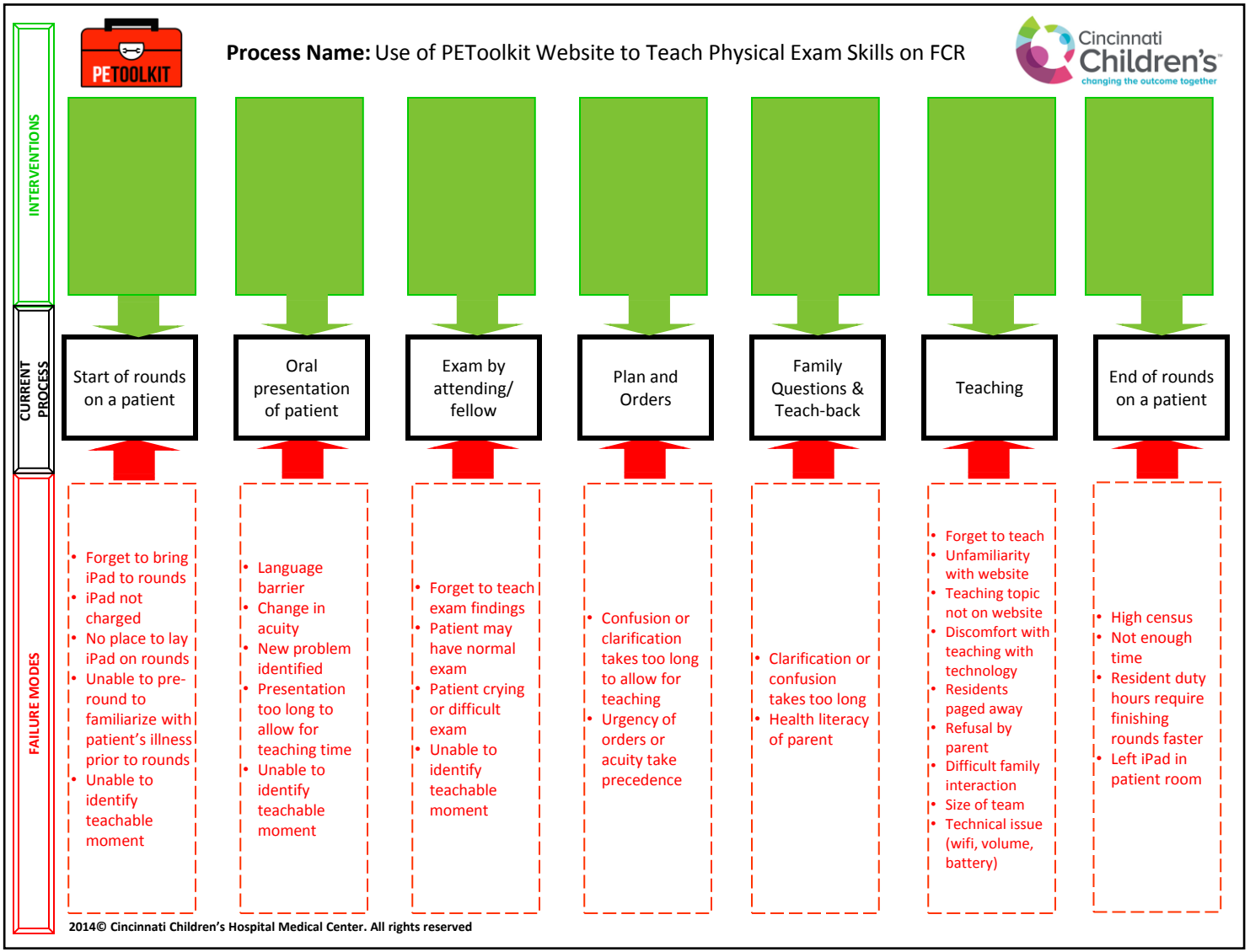Supplemental Figure 1: Simplified Failure Modes and Effects Analysis (FMEA)